

Date: Thursday, 19/06/2008 2:33:34 PM  
User: Julie Leococq

## Process Sheet

*8/07/03*  
*8/07/03*

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 39961  
Estimate Number : 12340  
P.O. Number :  
This Issue : 19/06/2008 S.O. No. :  
Prsht Rev. : NC  
First Issue : // Type : SMALL /MED FAB  
Previous Run : 36908  
Written By :  
Checked & Approved By : *JUL 08. 6. 19*  
Comment : Est Rev:A New Issue 05-11-01 JLM

Drawing Name : MIRROR BRACKET RH

Part Number : D20134  
Drawing Number : D2013 REV C  
Project Number : N/A  
Drawing Revision : C  
Material :  
Due Date : 04/07/2008

Qty: 40 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M304TR0750W049

304 RD Tube .750 x .049W



Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s)  
Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
(M304TR0.750W.049)  
Batch: *M 107688*

*8/08/08/24*

2.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201  
Identify as D2013-3.

4-Deburr as required

*8/08/06/26*

*8/08/06/26* (10)

*8/08/07/03* (x4)

*8/08/06/26* (10)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*8/08/07/03* (x4)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

*8/08/07/04*

(x4)





# Process Sheet

er: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET RH

umber: 39961

Part Number: D20134

nber:



eq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

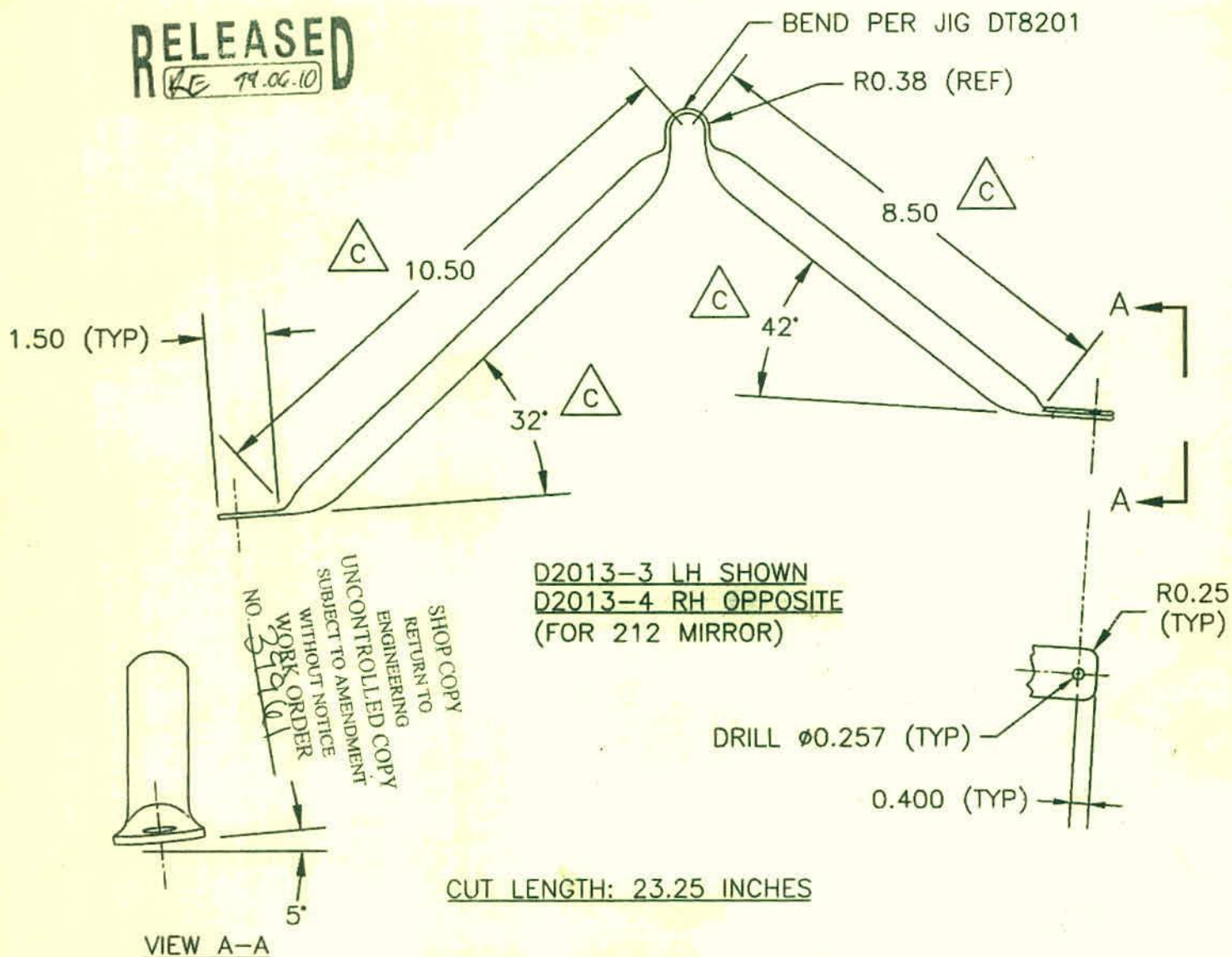
Job Completion



MF 08-07-04



RELEASED  
KE 79.06.10



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

**DART**



DESIGN	JB	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	RF
DATE	99.06.07	TITLE	MIRROR BRACKET
		DRAWING NO.	D2013
		REV. C	SHEET 2 OF 3
		SCALE	NTS



